



Guangdong Litong Environmental Protection Machinery Co., Ltd.

Add.: No 67 Shunxiang Road, Daliang Town, Shunde District, Foshan City, China

Coil Coating Line Technical Data Option

1.Basic information

No.	Item Name	Technical Parameter	Remarks
1.	Final Usage (Multi-choice)	<input type="checkbox"/> Roofing & sandwich Panel <input type="checkbox"/> Aluminum Composite Panel <input type="checkbox"/> Panel for Household Appliances <input type="checkbox"/> Decorate (Ceiling)	
2.	Expect Coat which Material (Multi-choice)	<input type="checkbox"/> Aluminum <input type="checkbox"/> GI	
3.	Weight for Uncoiler (Single-Choice)	<input type="checkbox"/> 5Ton <input type="checkbox"/> 10Ton <input type="checkbox"/> Others___Ton	
4.	Max Weight for coiler (Single-Choice)	<input type="checkbox"/> 5Ton <input type="checkbox"/> 10Ton <input type="checkbox"/> Others___Ton	
5.	Diameter for Uncoiler	<input type="checkbox"/> 405 mm, Inner Diameter 405mm <input type="checkbox"/> 505mm, Inner Diameter 505mm <input type="checkbox"/> 508mm Inner Diameter 508mm <input type="checkbox"/> Others___mm <input type="checkbox"/> Outer Diameter: Max:1500mm Or ___mm	
6.	Diameter for coiler	<input type="checkbox"/> 405 mm, Inner Diameter 405mm <input type="checkbox"/> 505mm, Inner Diameter 505mm <input type="checkbox"/> 508mm Inner Diameter 508mm <input type="checkbox"/> ___mm Others___mm <input type="checkbox"/> Outer Diameter: Max:1500mm Or ___mm	
7.	Coating Width (Single-Choice)	<input type="checkbox"/> Max: 2000mm <input type="checkbox"/> Max: 1800mm <input type="checkbox"/> Max: 1600mm <input type="checkbox"/> Max: 1500mm <input type="checkbox"/> Max: 1300mm <input type="checkbox"/> Max: 1000mm <input type="checkbox"/> Max: ___mm	
8.	Thickness of Coil	<input type="checkbox"/> GI 0.2mm-0.8mm Or ___~___mm <input type="checkbox"/> Aluminum 0.2mm-1.0mm Or ___~___mm	



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2.Manufacturing Technique

No.	Item Name	Technical Parameter	Remarks
1.	Times of Coating & Heating	<input type="checkbox"/> (Two Top Coating, Two Back Coating & Two Heating Room) <input type="checkbox"/> (Two Top Coating, One Back Coating & Two Heating Room) <input type="checkbox"/> (Two Top Coating & Two Heating Room) <input type="checkbox"/> (One Top Coating, One Back Coating & One Heating Room) <input type="checkbox"/> Others	Three Coating: Coating on Three Times Two Heating Room: One Heating Room after One Coat
2.	Continuity for Changing Coil	<input type="checkbox"/> Continual Coating for changing coil & Color(Including Accumulator) <input type="checkbox"/> Stop for changing Coil & Color(No Accumulator)	
3.	Type for Uncoiler Machine	<input type="checkbox"/> Expanding Shaft <input type="checkbox"/> Chuck Plates	
4.	No. of Coil Loading Machine	<input type="checkbox"/> Single Coiler Loading Machine <input type="checkbox"/> Double Coiler Loading Machine	
5.	No. of Coil Discharging Machine	<input type="checkbox"/> Expanding Shaft <input type="checkbox"/> Chuck Plates	
6.	No. of Coiler Machine	<input type="checkbox"/> Single coiler Machine <input type="checkbox"/> Double coiler Machine	
7.	Pretreatment Type	<input type="checkbox"/> Soak & Acid Washing <input type="checkbox"/> Heating & Alkaline Washing	
8.	Continuity for chang Color	<input type="checkbox"/> Continue Coating while Changing Color <input type="checkbox"/> Stop Coating while Changing Color	
9.	Speed for Coil Coating	<input type="checkbox"/> Max: 30m/min <input type="checkbox"/> Max: 40m/min <input type="checkbox"/> Max: 60m/min <input type="checkbox"/> Max: 80m/min <input type="checkbox"/> Max: 120m/min <input type="checkbox"/> others	
10.	Paint Type (Multi-Choice)	<input type="checkbox"/> PVDF <input type="checkbox"/> PE <input type="checkbox"/> Acrylic	
11.	Content of Solvent	<input type="checkbox"/> Toluene, Mainly <input type="checkbox"/> Others_____	



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12.	Coating Parameter	<input type="checkbox"/> 1 Coat: Top Dry Thickness: 11~13 μ m, <input type="checkbox"/> 2 Coat: Back Dry Thickness: 11~13 μ m, Top Dry Thickness: 14~17 μ m	
13.	Percentage: Dry / Wet Thickness * 100%	<input type="checkbox"/> Average 1:2.6~2.8 <input type="checkbox"/> Others <u>1: 2</u>	
14.	PMT	<input type="checkbox"/> Max: 224℃ <input type="checkbox"/> Max: 254℃	

3.Environmental-friendly System & Heating System

No.	Item Name	Technical Parameter	Remarks
1.	Environment System	<input type="checkbox"/> Needed <input type="checkbox"/> Not Require\	
2.	Type of Environment System	<input type="checkbox"/> Direct-Burning System <input type="checkbox"/> Catalyst Burning System	
3.	Heating System	<input type="checkbox"/> Recycling Heating System <input type="checkbox"/> Direct Heating System	
4.	Pretreatment	<input type="checkbox"/> Recycling Heating + Direct Heating System <input type="checkbox"/> Recycling Heating <input type="checkbox"/> Direct Heating System	
5.	Drying system in Pretreatment	<input type="checkbox"/> Recycling Heating <input type="checkbox"/> Direct Heating System	

4.Workshop & Basic Facility

No.	Item Name	Technical Parameter	Remarks
1.	Workshop Length	_____m	
2.	Workshop Height	_____m	
3.	With/Without Crane	<input type="checkbox"/> Yes, with Crane <input type="checkbox"/> No, Without Crane	
4.	Max Loading Weight for Crane	<input type="checkbox"/> 5T <input type="checkbox"/> 10T <input type="checkbox"/> Others ____T	



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5.	Net Height Under Beam of Crane	Net Height_____m	
6.	Allowed Depth of Low Digging	Allowed _____m	
7.	Type of Power Supply	<input type="checkbox"/> A C380 V 50Hz(3 Phase 5 Wire System) PLC grounded Separately <input type="checkbox"/> (3 Phase 5 Wire System) PLC grounded Separately	
8.	Type of fuel	<input type="checkbox"/> LNG <input type="checkbox"/> LPG <input type="checkbox"/> Light Oil (Diesel Oil, Kerosene) <input type="checkbox"/> Others	